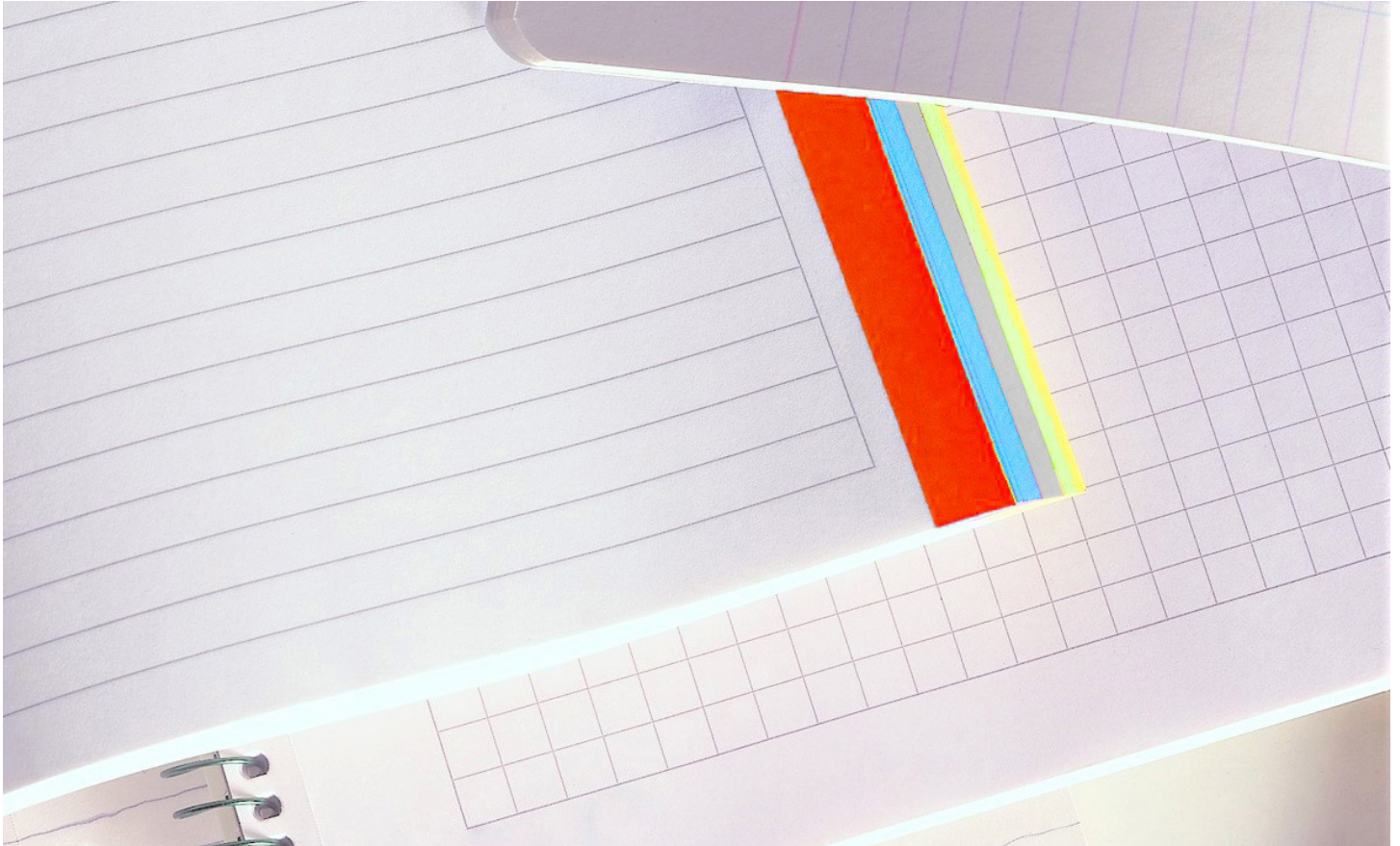


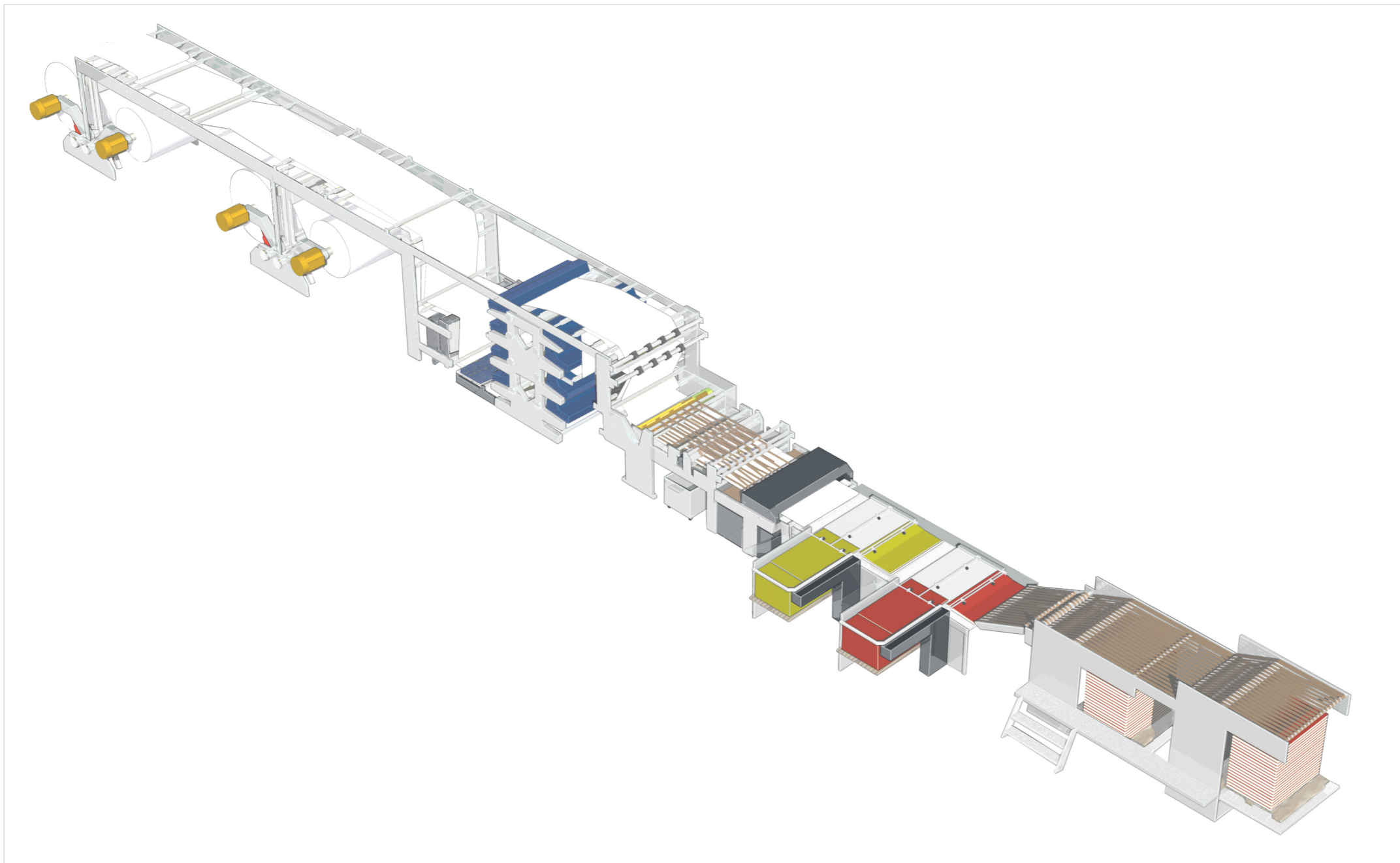
# P 15-81 / P 25-81



## Fully Automatic Sheeter / Ruling Machine

### Features

- Optimal for medium and large runs
- High productivity, quality and flexibility
- Additional upgrades available
- Cover Sheet Feeders mounted at the side for easy access
- Perfect piling on deep pile



Technical details			
		imperial	metric
Web speed	max.	1600 ft /min	500 m /min
Paper reel width	max.	44 1/2"	1130 mm
	min.	23 5/8"	600 mm
Paper reel diameter	max.	60"	1525
Paper weight	max.	250 g/m <sup>2</sup>	
	min.	45 g/m <sup>2</sup>	
Printing circumference	max.	28 3/8"	720 mm
Adjustment of printing length		1/4" (1/8")	5 mm (2,5 mm)
Cutting frequency		1600/min	
Cutting length	max.	28 3/8"	720 mm
	min.	11 13/16"	300 mm
Sheet count per layer	max.	50	
	min.	4	
Cover weight	max.	800 g/m <sup>2</sup>	
	min.	60 g/m <sup>2</sup>	
Pile height of deep pile delivery	max.	51 3/16"	1300 mm
Single deep pile with quick change	max.	43 5/16"	1100 mm

The fully automatic ruling machine is a highly sophisticated solution for the fabrication of ruled large sheets for semi-automatic finishing on other machines e.g. for pads, exercise books or wire bound products.

It can be used for medium and large runs. Basic machine consists of the single reel stand, flexo ruling, cross cutting, overlapping, collecting and counting, sheet feeding and deep pile delivery.

## Options

- Two web operation
- Nonstop reel change including splice detection and discharge
- Automatic web guiding
- Quick change for flexo sleeves
- 4/4 flexo ruling
- Micro perforation
- Electronic cut-off and sheet count control
- Double deep pile for nonstop operation
- Quick change system for single deep pile

# About BW Papersystems



BW Papersystems, part of the Barry-Wehmiller group, builds capital equipment, that converts paper into products used by consumers – every day, all over the world. We offer innovative technologies, service and parts plus, long-standing global experience, in the

corrugating and finishing; sheeting and packaging; stationery; book-binding and security-documents industries. Customers rely on us for machines to create items such as: corrugated boxes, folding cartons, passports, notebooks, copier paper, and more.

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