

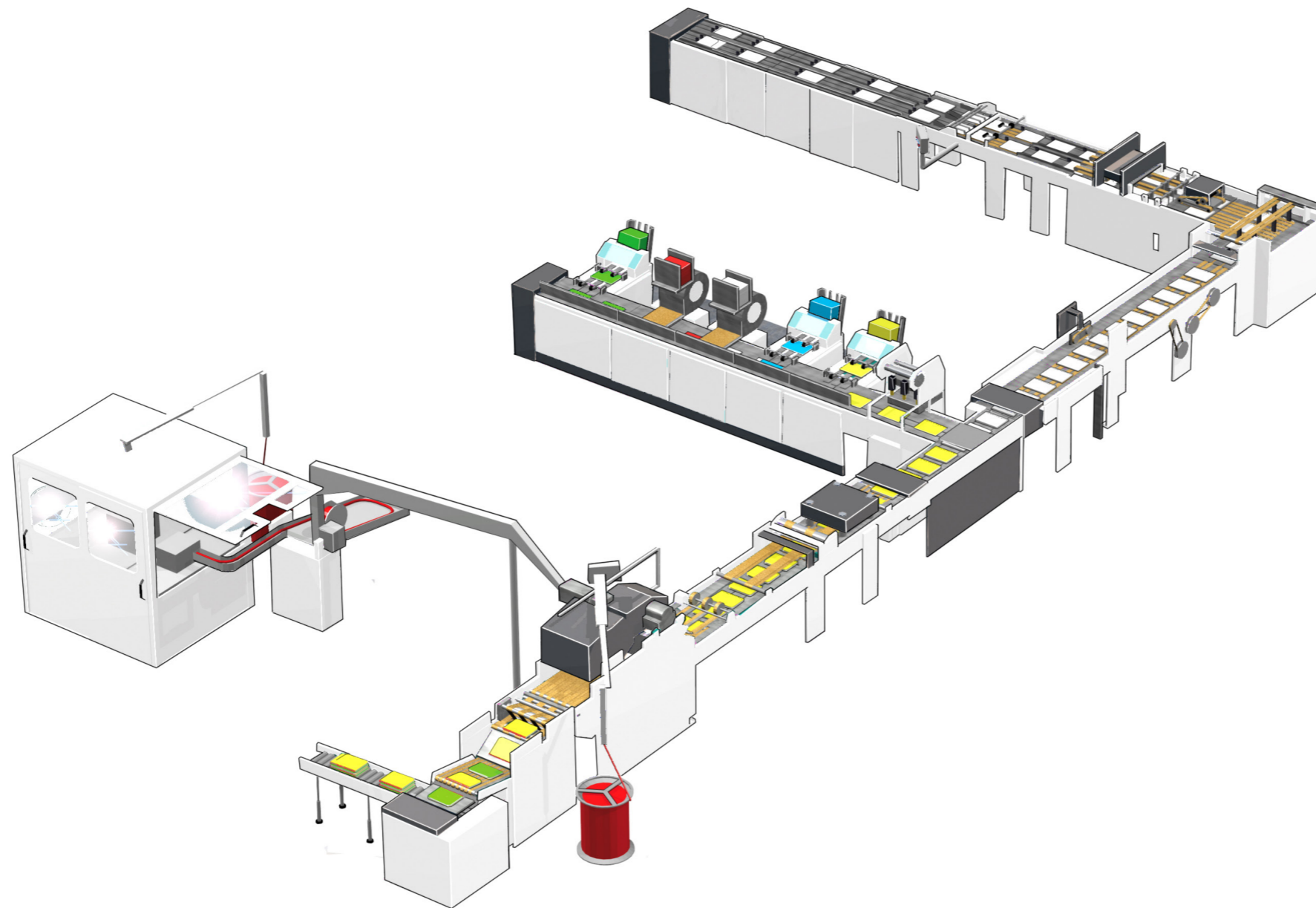
P 42-49



Semi Automatic Machine for Steel Spiral and Double Wire Products

Features

- Optimal for medium and large runs
- High productivity, quality and flexibility
- Additional upgrades possible
- Short change over times



Technical details

		imperial	metric
Manual infeed	max.	2x30 = 60/min	
Number of partial layers	max.	10	
	min.	2	
Punching cycles paper	max.	2x120 = 240/min	
Punching cycles feeder section	max.	120/min	
Binding cycles 1-up	max.	60/min	
Binding cycles 2-up	max.	2x60 = 120/min	
Bound edge 1-up Machine without separation cut unit	max.	13"	330 mm
	min.	5 3/4"	148 mm
Bound edge 1-up Machine with separation cut unit	max.	13"	330 mm
	min.	6 5/16"	160 mm
Bound edge 2-up Machine with separation cut unit	max.	6 5/16"	160 mm
	min.	3"	75 mm
Unbound edge	max.	9"	230 mm
	min.	4 1/8"	105 mm
Product thickness steel spiral	max.	1 3/16"	30 mm
	min.	5/64"	2 mm
Diameter steel spiral	max.	1 3/4"	44 mm
	min.	5/16"	8 mm
Product thickness double wire	max.	3/4"	20 mm
	min.	5/64"	2 mm
Diameter double wire	max.	1"	25,4 mm
	min.	1/4"	6,35 mm

The semi automatic P 42-49 is a highly sophisticated solution for the fabrication of steel spiral and double wire stationery products. It can be used for medium and large runs, from cut-to-size paper to the finished product.

Basic machine consists of manual infeed, layer dividing, punching, recollating, 90° transfer, spiral and/or double wire binding and delivery in shingles.

Options

- Automatic feeder section for flexible and nonflexible covers, inlays, pockets and dividers including punching
- Corner rounding
- Half sheet feeder
- Separation cut for small sizes
- Double wire from spool or inline double wire forming machine P 44-96 or ProLoop
- Back cover turning
- Alternate delivery and collecting
- Extension of a packaging machine
- Possible upgrade to a fully automatic version with integrated ruling machine

About BW Papersystems



BW Papersystems, part of the Barry-Wehmiller group, builds capital equipment, that converts paper into products used by consumers – every day, all over the world. We offer innovative technologies, service and parts plus, long-standing global experience, in the

corrugating and finishing; sheeting and packaging; stationery; book-binding and security-documents industries. Customers rely on us for machines to create items such as: corrugated boxes, folding cartons, passports, notebooks, copier paper, and more.

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