

## 3-to-5 Diverter Belt Conversion

Upgrade

### Upgrade Applications

- Applicable to all Rotary Shears with only three existing divert belts

### Upgrade Description

- Provides hardware to add an additional two diverter belts to the three existing diverter belts, for enhanced scrap divert performance.

### Upgrade Benefits

- Enhances the reliability of the scrap divert cycle.
- Increases uptime by providing a decrease in Shear paper jams.
- Increases the reliability to divert poorly bonded board.

### Installation Steps

- Dismantle the shear divert assembly.
- Install additional diverter belt assemblies.
- Pipe in air lines and associated valves.

