

# **Motorized Movement of the Collator**

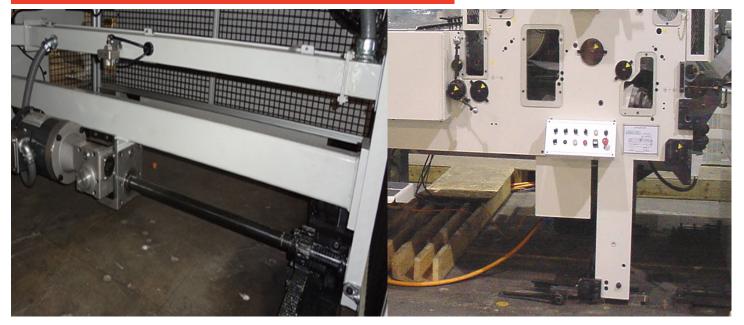
TIP Z044-0004

Collator

#### **Benefits:**

 Cost Effective upgrade to decrease safety risk to operator while moving manually Safety
Obsolescence
Quality
Cost Reduction
Performance
Maintenance





Revised Design Old Design

## **Motorized Movement of the Collator**

Machine Model for Improvement: All Collators

#### **Description of Improvement:**

This improvement provides a method to move the unit using a manual selector switch to enable a motor to drive a pinion gear that engages on the floor rail rack. This improvement allows the automatic release of the unit clamping brake while the motor has been activated and will set the brake after the motion is complete. Unit movement is allowed while the line is stopped or running.



# **Motorized Movement of Collator**

#### Included in this TIP:

- All required parts
- Necessary engineering
- Updated documentation pages for relevant sections

#### **Estimated downtime, no production:**

• 3 days

### Estimated startup, limited production:

2 day

#### **Estimated monitoring in production:**

• 2 day

#### Required manpower:

- 1 BW Papersystems Mechanical Field Service Engineer
- 1 BW Papersystems Electrical Engineer
- Additional Assistance from Customers' Maintenance

(Additional local resources to be determined, if needed)

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